

**CLAIM AMENDMENTS:**

1-22 cancelled

23. (new) a cosmetic pad for cleaning and peeling the skin, the pad comprising:

a fiber layer; and  
abrasive particles sintered onto at least one side of said fiber layer to form a roughened surface.

24. (new) The cosmetic pad of claim 23, wherein said particles comprise a meltable thermoplastic glue powder containing polyamide, polyethylene, and/or a polyester.

25. (new) The cosmetic pad of claim 23, wherein said sintered abrasive particles have a diameter of 50 to 400  $\mu\text{m}$ , 100 to 350  $\mu\text{m}$ , or 150 to 300  $\mu\text{m}$ .

26. (new) The cosmetic pad of claim 23, wherein said sintered abrasive particles have a height, perpendicular to a plane of flat extension of said fiber layer, of 50 to 400  $\mu\text{m}$ , 100 to 350  $\mu\text{m}$ , or 150 to 300 $\mu\text{m}$ .

27. (new) The cosmetic pad of claim 23, wherein said abrasive particles are applied with a surface density of 5 to 50  $\text{g}/\text{m}^2$ , 10 to 40  $\text{g}/\text{m}^2$ , or 15 to 30  $\text{g}/\text{m}^2$ .

28. (new) The cosmetic pad of claim 23, wherein said fiber material includes a non-woven material.
29. (new) The cosmetic pad of claim 23, wherein said fiber material consists essentially of or comprises synthetic micro staple fibers.
30. (new) The cosmetic pad of claim 29, wherein said micro staple fibers have a length of at least 7 mm.
31. (new) The cosmetic pad of claim 29, wherein said micro staple fibers are polyester (PES) or viscose fibers.
32. (new) The cosmetic pad of claim 23, wherein a surface density of the cosmetic pad is 40 to 300 g/m<sup>2</sup>, 60 to 250 g/m<sup>2</sup>, 120 to 250 g/m<sup>2</sup>, or 150 to 250 g/m<sup>2</sup>.
33. (new) The cosmetic pad of claim 29, wherein a fraction of micro staple fibers is 15 to 85 % per weight, 15 to 65 % per weight, or 20 to 30 % per weight.
34. (new) The cosmetic pad of claim 23, wherein the pad contains inclusion of additional cotton fibers of up to 72 % per weight, 15 to 65 % per weight, or 50 to 65 % per weight.
35. (new) The cosmetic pad of claim 23, wherein the pad comprises cotton noils.

36. (new) The cosmetic pad of claim 23, further comprising heat meltable binding fibers having a weight percent fraction of 10 to 20 weight %, 12 to 18 %, or 12 to 15 weight %.
37. (new) The cosmetic pad of claim 36, wherein said binding fibers are multi-component fibers or bi-component fibers.
38. (new) The cosmetic pad of claim 37, wherein said multi-component fibers have a fiber thickness of 1.3 to 10 dtex or 1.3 to 3.0 dtex and a fiber length of 3 to 60 mm.
39. (new) The cosmetic pad of claim 37, wherein said bicomponent fibers are co-polyester (CO-PES)/ polyester (PES) bicomponent fibers.
40. (new) The cosmetic pad of claim 37, wherein a melting temperature of said heat meltable binding fibers or of a low melting temperature component of said multi-component fibers is less than a melting point of micro staple fibers.
41. (new) Use of the cosmetic pad of claim 23, for a cleaning of or make-up removal on skin.
42. (new) A method for manufacturing a cosmetic pad having a roughened surface, the method including the following steps:
  - a) preparing a fiber layer;

b) introducing meltable glue powder particles onto one side of the fiber layer; and

c) thermally bonding the particles to the fiber layer.

43. (new) The method of claim 42, wherein the meltable glue powder particles are distributed on one side of the fiber layer in a substantially uniform fashion.

44. (new) The method of claim 42, wherein the meltable glue powder particles are introduced onto one side of the fiber layer in a non-uniform fashion using a template.

45. (new) The method of claim 42, wherein step c) is effected by means of hot air or infrared radiation.